



#### TESTING | ENGINEERING | CERTIFICATION





Updated: January 14, 2025

ACCELERATING THE EVOLUTION OF AEROSPACE

AeroTEC

and the

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Aero

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# COMPANY OVERVIEW



### **AEROTEC FACILITIES**

Seattle, WA Headquarters & Engineering Center (SEC)

AeroTEC Flight Test Center (AFTC)

**Wichita, KS** Engineering Center (WEC)

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2

ATEC-PROFORM-1901.1 (K

3

### CERTIFICATIONS

### SEC AS9100D Certified



This Certificate of Registration acknowledges

Aerospace Testing Engineering and Certification, LLC

5601 6<sup>th</sup> Avenue, Suite 410 Seattle, Washington 98108 United States

is registered as a Single Site quality management system in conformance with

ISO 9001:2015 and AS9100D

The audit was conducted in accordance with the requirements of SAE AS9104/1:2012-01. PRI Registrar<sup>EM</sup> is accredited under the ICOP Scheme

#### Scope of Registration:

Design and Engineer Aerospace Products, Including Aircraft Modifications.



#### AFTC AS9100D & FAA Part 145 Certified

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This Certificate of Registration acknowledges

#### AeroTEC Inc. - Moses Lake Facility

7988 Andrews St. N.E. Moses Lake, Washington 98837 United States

is registered as a Single Site quality management system in conformance with

#### ISO 9001:2015 and AS9100D

he audit was conducted in accordance with the requirements of SAE A39104/12012/01. PRI Registrar<sup>IVE</sup> is accredited under the ICOP Scheme

#### Scope of Registration:

Manufacture and Fabrication of Aircraft Components including Maintenance and Modification of Aircraft



ATEC-PROFO

JOSEV

ty Express 21-Jun-2021

Number: 19761

DEPARTMENT OF TRANSPORTATIO FEDERAL AVIATION ADMINISTRATION

2222

Air Agency Certificate

Number 4T1R174D

This certificate is issued to NEROTEC, INC. whose business address is

with the following ratings: LIMITED ACCESSORY

This continue, unless cancels	и, запрепача, ок конокна,
shall continue in effect INDEFIN	ITTELY
Seate second APRIL 2, 2018	By direction of the Sillministrator BRENT MORROW, ACTING MANAGER SIMULATING ANAGER
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mail, or substantia's supported to the appropriate region	ALL OFFICE OF THE FEBERAL ANATION ADMINISTRATION

### **LEADERSHIP** TEAM



Lee Human FOUNDER & CEO



Justin Morigeau PRESIDENT



Jeff Smale CHIEF OPERATIONS OFFICER



Emily Brown HEAD OF SALES & MARKETING



Eric Padilla HEAD OF PEO



Martin Tremblay HEAD OF OPERATIONS



Todd Leighton DIRECTOR EXPERIMENTAL PRODUCTS



Justin Bowen DIRECTOR ENGINEERING – STRUCTURES/SYSTEMS



Brad Briscoe FOUNDER, SR OPERATIONS ADVISOR



Kent Baines FOUNDER, SR TECHNICAL ADVISOR

Expert Development & Integration Solutions

24218-

AeroTE

### AeroTEC



For nearly 20 years, we've helped companies around the world design test and certify everything from aerodynamic modifications to clean-sheet aircraft. Defense & Space Department of Defense Special Missions Modifiers

Space Companies

#### **Commercial Aero**

Traditional commercial aerospace companies

Emerging tech startups

3

Government

Non-defense government agencies, like NASA

### **OUR PRODUCTS**



SUPPLEMENTAL TYPE CERTIFICATION Certified modifications and system upgrades



TECHNOLOGY DEMONSTRATION Proof of concept demonstrations



SPECIAL MISSIONS VEICLES Integration of specialized modifications



TEST OPERATIONS Ground or flight testing



SPECIAL TEST EQUIPMENT & SERVICES Flight test equipment that can be customized for your needs



LOW-RATE, ACCELERATED PRODUCTION AS9100D manufacturing, assembly and kitting



ENGINEERING & TECHNICAL SERVICES Work-package based project support



WIND TUNNEL MODELING & TESTING Models design and built to meet your requirements



FACILITY RENTAL

Development space, including engineering offices and aircraft hangars

## If it flies, we got you. No exceptions.



### **Challenges of Aerospace Development**

What can AeroTEC unlock for you?



# PROJECT EXAMPLES





### SpaceJet/MRJ 90

Type Certification Engineering & Test

2014 - 2020400 people





### EVIATION

### Alice All-Electric Commuter Aircraft

Type Certification, Engineering & Test

2020 – current 50 people







### The D328eco

Type Certification (New Derivative), Engineering & Test

2023-Active





**Aviation Partners,<sup>®</sup> Inc.** Leaders in Advanced Winglet Technology

### 737 Split Scimitar Winglet STC

STC Engineering & Test

2012 – 2013 25 people





# Honeywell

### **RDR-7000 Weather Radar**

STC Engineering & Test

2020 – 2021 25 people

15 STCs in 15 months







### 737-800 Boeing Converted Freighter

STC Engineering & Test

2017 – 2018 25 people





## SURFAIR MOBILITY

### Hybrid & Electric Caravan

STC Engineering & Test

2022 – **Active** 30 people







### **CATB Avionics Testbed**

**Special Missions Vehicle** 

2004 – 2005 10 people





# ERICKS

### Aero Tanker

**Special Missions Vehicle** 

2014 – 2015 10 people







### 747-400 Flying Testbed

**Special Missions Vehicle** 

2019 – 2021 150 people







### magni500 All Electric Motor Cert

Technology Demonstrator

2019 – 2020 30 people





# Hydrogen

### **Dash-8 Hydrogen Tech Demonstrator**

Technology Demonstrator

2021 – 2023 100 people







### Electrified Propulsion Flight Demonstration

2022 – **Active** 80 people



# SERRA S P A C E DREAMS WORTH CHASING



DREAMS WORTH CHASING"

**Engineering Support** 

2023 – **Active** 6 people







### DARPA CRANE Wind Tunnel Model Design & Build

2024 10 people



# DEVELOPMENT CAPABILITIES

ATEC-PROFORM-1901

### DESIGN

#### REQUIREMENTS ENGINEERING

Certification Planning

Simulation & Analysis

Wind Tunnel Testing

Structural Testing Fatigue Testing

Experienced

Team

Proof of Concept Testing

Lab & Rig Test

Test & Analysis Planning

Technical Requirements Schedule & Resources **Certification Requirements** ARP 4754 V&V Analysis Program Planning Regulatory Coordination

#### DEVELOPMENT

**DETAILED DESIGN** 

Critical Design Review Proof of Concept/Prototyping System Safety Assessment **Change Management DER** Coverage

#### MANUFACTURING

Manufacturing Special Test Equipment

**BUILD** 

MRO & MODIFICATION

Maintenance Modification

VALIDATION CERTIFICATION TESTING DELIVERABLES Analysis Ground Test Drawings Instrumentation **Test Reports** Software Tools AFMS ICA Regulatory Coordination **Repair Station** V&V Closure Evidence Flight Operations Test Logistics Ground Support Equipment Test Lease Aircraft

FLY

Flight Test

Telemetry

Metrology

Detailed Processes

Gated Reviews

Lessons Learned

### **REQUIREMENTS** DEVELOPMENT & MANAGEMENT

#### The key to success in product development is establishing detailed program requirements that are that are tied to regulations & customer needs.

Requirements Management Tool: **JAMA Connect** *Centralized program requirements (aircraft, system and component level)* 

Value added proprietary JAMA reference libraries:

- Established format for ALRs, SLRs, DLRs (attributes)
- Established means of compliance
- PSCP generation
- Part 23, 25, 27 & 29
- DO-160
- DO-311A
- Part 33



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System Architecture Construction Constructio		
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### **VALIDATION & VERIFICATION**

- Comprehensive engineering requirements management
- Provide our customized requirements management tool; or
- Operate within a customer's requirements management environment

#### **ENGINEERING PROCESS MANAGEMENT TOOLS**



#### Requirements Management

*Traceability report, verification summaries (will be included in reports), etc.* 



ATEC-PROFORM-1901.1 (K)



Product Lifecycle Management

## COMPREHENSIVE DEVELOPMENT ENGINEERING ORGANIZATION

FLIGHT SCIENCES ELEC & MECH SYSTEMS

AVIONICS

LEGACY POWERPLANT & FUEL SYSTEMS

SYSTEMS SAFETY

STRUCTURES

EMERGING TECH

### **DESIGN** ENGINEERING

- Extensive capabilities & infrastructure can act as an OEM
- Clean sheet aircraft design
- Modifications to existing aircraft that require reverse engineering
- Integration of complex system designs





### **ENGINEERING** SIMULATION

- Reduces program & design risks
- Saves cost by reducing variability, number/type of tests required
- Tool choice depends on program needs & complexity

#### SIMULATION TOOLBOX

- STAR-CCM+ Computational Fluid Dynamics (CFD)
- **FEMAP** and **NX Nastran** Finite Element Analysis (FEM)
- NASA LEWICE Ice accretion analysis
- **DFMEA** Design failure modes
- **Relex** Fault tree analysis
- **Nasgro** Structures and fatigue/cracks
- Amesim Integrated systems simulation
- Matlab/Simulink Aircraft performance modeling




## ADVANCED CFD CAPABILITY

## STAR-CCM+, SIEMENS' FLAGSHIP SIMULATION TOOL

- External aerodynamic analysis
- Hydrodynamic analysis
- Heat transfer analysis

### **APPLICATION EXPERIENCE**

- Air data probes placement
- Reduced Vertical Separation Minimum (RVSM)
- Airframe icing impacts
- Radome installations
- Winglet installations
- Flight test risk mitigation



#### **Steady State Heat Transfer (NASTRAN)**



#### Vibration Analysis (NASTRAN)

## TRANSIENT CONJUGATE HEAT TRANSFER ANALYSIS (STARCCM+)

#### Using STARCCM+ to evaluate exhaust heat analysis within a wing box



40







## FLUTTER & GVT ASSESSMENTS

- Create Flutter analysis and model development
- Develop critical aircraft models; loads, stiffness, aerodynamic and mass models
- Correlate test and data correlation with flight test & GVT data post processing
- Whirl Flutter Analysis
- Ground Vibration Testing (GVT)
   Capabilities

## **AIRCRAFT STRUCTURAL ANALYSIS**

- Building coarse grid internal loads model of entire aircraft or sub-model combined with DMIG using industry standard modeling convention.
- Envelope external loads summation using max/min values and potato plots to identify critical load cases and minimize FEM post-processing.
- Apply external loads summation into internal loads model and postprocess results.
- Create complex fine-grid FEM with non-linear considerations
- FEM quality checks and validation by test correlation.
- Composites modeling and strength analysis, including laminated or sandwich panels.
- Heat transfer analysis.
- Fatigue Analysis
- Damage Tolerance



42

## **FEM CREATION**

- Standardized FEM creation methodology and processes depending on utilization
- Utilize test data to correlate and validate FEM construction
- Strain gage data filtering and manipulation
- Test data Correlation to FEA results
- Strain Gauge Calibration





Strain gage reading

(bsi)







E OUTBOARD FLAP TRACK

VEL #22.00

MBL 743.828

## WIND TUNNEL MODEL FABRICATION

- Built in-house for rapid response
- Production times are 2-3 months
- Designed for efficiency
- Designed for low cost
- Optional powered control surfaces

swt.com



## WIND TUNNEL TEST SUPPORT

- Wind Tunnel Facility Coordination
- Test Plans
- Test Conduct
- Data Analysis

![](_page_44_Picture_6.jpeg)

![](_page_44_Picture_7.jpeg)

![](_page_44_Picture_8.jpeg)

![](_page_44_Picture_9.jpeg)

![](_page_44_Picture_10.jpeg)

![](_page_45_Picture_0.jpeg)

## WIND TUNNEL FACILITIES

### LOW SPEED WIND TUNNELS

Average Max Speed: 250 mph

### Facilities:

- University of Washington
- Wichita State University
- University of San Diego

### **HIGH SPEED WIND TUNNELS**

- Average Max Speed: Mach 1.1
- Facilities:
  - Boeing Transonic Wind Tunnel (BTWT)
  - NASA Ames (Transonic & Supersonic)

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# BUILD CAPABILITIES

C-PROFORM-1901.1 (K)

Customer Campus

Labs & Manufacturing

## **MOSES LAKE** CAMPUS FULLY SECURED FACILITY

**WBH #2** 

85,000 sq ft

ATEC-PROFORM-1901.1 (K)

NBH

32,000 sq ft

**WBH #1** 

65,000 sq ft

## **MODIFICATION, MRO & TEST**

#### Ground & Flight Test Conduct | FAA Part 145 MRO Repair Station FACILITIES

- 10,000 sq ft Warehouse, 35,000 sq ft Office Space and 12,000 sq ft Back Shop Space
- 182,000 sq ft of Hangar Space
  - WBH #1 65,000 sq ft Wide Body Hangar #1 (747-8 & 777X capable)
  - NBH 32,000 sq ft Narrow Body Hangar (holds two Boeing 737s)
  - WBH #2 85,000 sq ft Wide-Body Hangar #2 (747-8 & 777X capable)

**WBH #1** 

ATEC-PROFORM-1901.1 (K

NBH

**WBH #2** 

![](_page_49_Picture_0.jpeg)

![](_page_49_Picture_1.jpeg)

![](_page_49_Picture_2.jpeg)

## **AS9100D** CERTIFIED MANUFACTURING

- CNC machining (3, 4 & 5 axis)
  - 1 Each 5 axis CNC mill OKK VC-X500
  - 4 Each 3 & 4 axis CNC mills Doosan / Haas
- CNC router (3 axis)
  - Aluminum & composite materials
- Sheet metal fabrication
- Turning capabilities
- 3D printing
- Wire shop and wire harness fabrication
- Complex assemblies
- Out of autoclave (OOA) composites
- NDT inspection: liquid fluorescent penetrant bench, shot peening and UT equipment
- Priming & painting capabilities
- Onsite battery servicing, maintenance and overhaul
- FAI Inspection: CMM and FARO arm laser scanning

## AS9100D CERTIFIED MANUFACTURING

**Complex Assembly Builds** 

- Fuel Tanks
- Flight Critical Parts
- Powered Wind Tunnel Models
- Custom Tooling Fabrication & Verification

![](_page_50_Picture_6.jpeg)

![](_page_50_Picture_7.jpeg)

ATEC-PROFORM-1901.1 (K)

![](_page_51_Picture_0.jpeg)

![](_page_52_Picture_0.jpeg)

## FAA 145 MAINTENANCE REPAIR & QUALITY

#### **MRO SERVICES**

- Part 145 Aircraft Limited Ratings
- Comprehensive GSE
- Airframe ratings: 727, 737NG, 737 MAX, 747, 777, Cessna C208B Caravan
- Powerplant ratings: RB211, PT6, CF6, CFM56, PW4000, LEAP-1B, GE90, Trent, JT8D-17

#### **FLIGHT TEST MAINTENANCE INTEGRATION**

- Dual System Management
  - Experimental & FAR Part 43 Maintenance
- Integrated Processes
  - Adapted QMS for Experimental & FAR Part 43 Maintenance

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Agency Certificate

FAA Part 145 Repair Station Certificate

## MOSES LAKE TEST HARDWARE

"You need it tomorrow? We'll build it tonight"

#### **FLIGHT TEST MANUFACTURING**

- Special Test Equipment (STE)
- Large Structural Parts
- Control Systems
- Wire Shop
- Composites

![](_page_53_Picture_8.jpeg)

![](_page_53_Picture_9.jpeg)

![](_page_53_Picture_10.jpeg)

![](_page_53_Picture_11.jpeg)

ATEC-PROFORM-

![](_page_54_Picture_0.jpeg)

![](_page_54_Picture_1.jpeg)

![](_page_54_Picture_2.jpeg)

![](_page_54_Picture_3.jpeg)

## FLUTTER EXCITATION SYSTEM

Rotary Vane Flutter Excitation System (FES) designed to provide controllable force inputs for flutter excitation up to 70Hz across a wide speed range.

- 0 to 70 Hz force frequency output
- ±59 lb at 350 KEAS, medium sized vane
- Operates on 28V DC Power, 30A peak current
- High and Low force selection
- 1-5 vane system can be run simultaneously
- Scalable system for larger or smaller force outputs depending on size of aircraft
- Flutter exciter system for subsonic or supersonic airplane application
- Digital control system with built in test profiles or custom discrete frequency test points
- Touch Screen
- System can be shutdown manually by pilot or via software control
- ARINC Interface

## **ARTIFICIAL** ICE SHAPE DESIGN

- Ice shape design and fabrication
- Program planning
- Test execution

![](_page_55_Picture_4.jpeg)

## CASE STUDY RAPID PROTOTYPING

ADJUSTABLE PITOT PROBE

#### PROBLEM

Customer needed a new, adjustable pitot probe to continue testing and original supplier estimated 6-month turnaround time.

#### **AEROTEC SOLUTION**

In <u>72 hours</u>, AeroTEC:

- <u>Designed</u> a new probe with an adjustable base
- <u>Fabricated</u> the probe and base
- <u>Delivered</u> both to the customer

And minimized program delay with <u>significant cost</u> <u>savings</u>.

![](_page_56_Picture_10.jpeg)

## CASE STUDY CERTIFIED SOLUTIONS

FALCON 900 LOAD ALLEVIATION ISSUE RESOLUTION

#### **AEROTEC SOLUTION**

- Airworthy, certified hardware and software
- Digital data bus, microprocessor, analog interface design
- DO-160F hardware qualification
- DO-178B software certification
- Detail and assembly drawings
- Wire harnesses
- Low volume production (<1000)</li>

![](_page_57_Picture_10.jpeg)

## **CERTIFICATION** DELIVERABLES

#### **CERTIFICATION PLANS & REPORTS**

- Performance
- Stability & Control (S&C)
- Part 36 Noise
- Electrical and mechanical systems equipment
- Flutter
- Loads
- Powerplant

#### **AIRCRAFT MANUAL UPDATES**

- FAA-approved Airplane Flight Manual Supplements
- Operations Manual / Flight Planning Manual
- Pilot Quick Reference handbook
- Electronic Flight Planning database

![](_page_58_Picture_14.jpeg)

![](_page_58_Picture_15.jpeg)

![](_page_58_Picture_16.jpeg)

![](_page_58_Picture_17.jpeg)

## **PRODUCT SUPPORT**

After Certification

- Tech data updates
- Installation deviation approvals
- Initial low-rate production to support entry into service
  - Aircraft conversions
  - Parts Manufacturer Approval (PMA) parts
- Troubleshooting support
- Build, warehouse, direct ship

A eroTEC

## TEST CAPABILITIES

and a state

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## **GRANT COUNTY INT'L AIRPORT**

#### Home to AeroTEC's Flight Test Center (AFTC)

- Moses Lake, WA (2.5 hours east of Seattle)
- 13,500 ft & 10,000 ft runways
- Semi-arid climate

- 350 days/year Visual Reference Points (VFR) conditions
- Low traffic, large test area
- Customs facility

![](_page_61_Figure_8.jpeg)

![](_page_61_Picture_9.jpeg)

## **GROUND & FLIGHT TEST**

#### Complete test crew

- Designated Engineering Representative (DER) test pilots
- Test directors
- On-board data analysis
- Instrumentation operators
- Ground ops
- Remote telemetry monitoring
- Chase aircraft
- Instro & Special Test Equipment
- Ground Vibration Testing

![](_page_63_Picture_0.jpeg)

![](_page_63_Picture_1.jpeg)

![](_page_63_Picture_2.jpeg)

![](_page_63_Picture_3.jpeg)

## SPECIALTY TEST EXPERTISE

- Ground Vibration Testing (GVT)
- Static Wing Bending
- Accelerated Processing Unit (APU) FireX Testing
- Smoke Testing
- Brake testing

![](_page_64_Picture_0.jpeg)

![](_page_64_Picture_1.jpeg)

![](_page_64_Picture_2.jpeg)

![](_page_64_Picture_3.jpeg)

![](_page_64_Picture_4.jpeg)

## **TEST** INSTRUMENTATION

- ARINC-429, ARINC-717, ASCB-C/-D Databus monitoring
- Precision air data (nose boom, trailing cone)
- Accelerometers (low frequency and wideband)
- Acoustics (sonic fatigue, cabin acoustics, FAR part 36)
- Space positioning (DGPS, IRU)
- Flight control positions and control forces
- Engine parameters (analog, EEC, DEEC, FADEC, rakes)
- Temperature, pressure, strain surveys
- Gross weight, fuel quantity, C.G. tracking
- Telemetry
- Weather data telemetry
- High speed HD video

![](_page_65_Picture_0.jpeg)

## **TELEMETRY & DATA** SERVICES

- Two telemetry rooms at our Moses
   Lake facility
- Fully capable mobile telemetry trailer
- Ability to track three individual test flights simultaneously

![](_page_65_Picture_5.jpeg)

![](_page_65_Picture_6.jpeg)

![](_page_66_Picture_0.jpeg)

## **OFF-SITE** TEST LOCATIONS

### Test deployment for ideal conditions

#### **ROSWELL INTL. AIR CENTER**

- 13,000 ft runway
- Hot weather, runway performance
   GUNNISON-CRESTED BUTTE REGIONAL AIRPORT
- 7,700 ft runway
- High altitude

#### GLASGOW INDUSTRIAL AIRPORT

- 13,500 ft runway
- Water ingestion, community noise
   IQALUIT AIRPORT
- 8,600 ft runway
- Cold weather

#### **REYKJAVIK INTL. AIRPORT**

- 10,000 ft runway
- Crosswind testing

![](_page_67_Picture_0.jpeg)

#### **TEST ORGANIZER & MANAGER**

Condition         Minutes         Attude Reference         Attude Deta         Attude Prof         Attude Deta         Attude Type         Attude Big         Attude Reference         Attude Reference	Se	quen	ice 1	W&B - BE	N W8	xB - Balla	st	CG Ma	inagem	nent												•
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2       2       2.5       0       AGL       ▼       500       KBFI       Center       Takeoff       ■       375       1725912777       98323       4.74       142760       6.18       Takeoff       OPT       0         4       52.1       hp       13475       KBFI       Center       Canter       Canter <td>1</td> <td>S2-</td> <td>-1.1</td> <td>10.0</td> <td>0</td> <td>AGL</td> <td>•</td> <td>0</td> <td>KBFI</td> <td>-</td> <td>Center</td> <td>Taxi</td> <td>▼ 25</td> <td>17259   28553</td> <td>98323</td> <td>4.74</td> <td>144135</td> <td>6.11</td> <td>Taxi</td> <td></td> <td>OPT</td> <td>C</td>	1	S2-	-1.1	10.0	0	AGL	•	0	KBFI	-	Center	Taxi	▼ 25	17259   28553	98323	4.74	144135	6.11	Taxi		OPT	C
3       2524.1       100.       521       Hp <ul> <li>0</li> <li>521</li> <li>Hp</li> <li>13479</li> <li>KBFI</li> <li>Center</li> <li>Cuinb</li> <li>1100</li> <li>17291</li> <li>17291<td>2</td><td>S2-1</td><td>-2.1</td><td>2.5</td><td>0</td><td>AGL</td><td>-</td><td>500</td><td>KBFI</td><td>-</td><td>Center</td><td>Takeoff</td><td>▼ 37</td><td>5 17259   28178</td><td>98323</td><td>4.74</td><td>143760</td><td>6.18</td><td>Takeoff</td><td></td><td>OPT</td><td>C</td></li></ul>	2	S2-1	-2.1	2.5	0	AGL	-	500	KBFI	-	Center	Takeoff	▼ 37	5 17259   28178	98323	4.74	143760	6.18	Takeoff		OPT	C
4       523.1       9.0       521       Hp       13479       KBFI       Center Climb       1348       1725912230       98323       4.74       13712       7.14       Low Speed Drag       Huy/Med       F         6       P1-1.1       42.0       14000       Hp       0       KBFI       Center Low Speed + 3500       1725911830       98233       4.74       13712       7.14       Low Speed Drag       Huy/Med       F         7       P1-1.3       42.0       14000       Hp       0       KBFI       Center Low Speed + 3500       1725911830       98233       4.74       13912       7.14       Low Speed Drag       Huy/Med       F         8       P1-1.4       42.0       14000       Hp       0       KBFI       Center Low Speed + 3500       1725911830       98323       4.74       127412       8.71       Low Speed Drag       Huy/Med       F         9       526.1       4.5       14000       Hp       -       1648FI       Center Low Speed Te       3500       1725911830       98323       4.74       127319       8.73       Descent       0PT       C         10       527.1       10.0       6       KBFI       Center Low Speed Drag       Huy/HeI <td>3</td> <td>S2-4</td> <td>-4.1</td> <td>10.0</td> <td>521</td> <td>Hp</td> <td>-</td> <td>0</td> <td>KBFI</td> <td>-</td> <td>Center</td> <td>Cruise</td> <td>▼ 100</td> <td>17259   27178</td> <td>98323</td> <td>4.74</td> <td>142760</td> <td>6.36</td> <td>Transit</td> <td></td> <td>OPT</td> <td>C</td>	3	S2-4	-4.1	10.0	521	Hp	-	0	KBFI	-	Center	Cruise	▼ 100	17259   27178	98323	4.74	142760	6.36	Transit		OPT	C
5       P1-1.1       42.0       14000 Hp       ●       0       KBFI       Center Low Speed ▼ 3500       17259 12830       98323       4.74       137912       7.14       Low Speed Drag       Hyy/Med I         6       P1-1.2       42.0       14000 Hp       ●       0       KBFI ▼ Center Low Speed ▼ 3500       17259 11830       98323       4.74       13412       7.63       Low Speed Drag       Hyy/Med I         7       P1-1.3       42.0       14000 Hp       ●       0       KBFI ▼ Center Low Speed ▼ 3500       17259 11530       98323       4.74       13412       7.63       Low Speed Drag       Hyy/Med I         8       P1-1.4       42.0       14000 Hp       ●       0       KBFI ▼ Center Low Speed ▼ 3500       17259 11330       98323       4.74       12719       8.73       Low Speed Drag       Hyy/Med I         9       S26.1       4.5       14000 Hp       ●       0       KBFI ▼ Center Descent ▼ 0       500       17259 11379       98323       4.74       12739       8.73       Descent © OPT ©       0       F       0PT ©       0       F       0PT ©       0       F       0PT ©       0       F       F       F       F       F       F       F	4	S2-3	-3.1	9.0	521	Hp	•	13479	KBFI	-	Center	Climb	▼ 134	3 17259   25830	98323	4.74	141412	6.59	Climb		OPT	C
6       P1-12       42.0       14000       Hp       ●       0       KBFI       Center Low Speed       3500       172511830       98323       4.74       134112       7.83       Low Speed Drag       Hyv/Hed I         7       P1-1.3       42.0       14000       Hp       ●       0       KBFI       Center Low Speed        3500       172511830       98323       4.74       13012       8.15       Low Speed Drag       Hyv/Hed I         9       526.1       4.45       14000       Hp       ●       (KBFI        Center Low Speed        3500       1725111830       98323       4.74       12412       8.1       Low Speed Drag       Hyv/Hed I         9       526.1       4.5       14000       Hp       ●       (KBFI        Center Low Speed > 3500       1725111830       98323       4.74       12712       8.7.1       Low Speed Drag       Hyv/Hed I         10       527.1       10.0       500       AGL        O       KBFI        Center Low Speed Trag       500       17251191037       98323       4.74       126819       8.31       Landing       OPT       C         11       S2.11       10.0       500       AGL        O       KBFI	5	P1-	-1.1	42.0	14000	Нр	•	0	KBFI	•	Center	Low Speed	▼ 350	17259   22330	98323	4.74	137912	7.14	Low Speed Drag		Hvy/Med	F
7       P1:1.3       42.0       14000       the       0       KBEFL       Center Low Speed × 3500       17259111330       98323       4.74       129112       8.75       Low Speed Drag       Hvy/Med I         8       P1:1.4       42.0       14000       Hp       0       KBEFL × Center Low Speed × 3500       17259111330       98323       4.74       12712       8.71       Low Speed Drag       Hvy/Med I         9       S2.61       4.5       14000       Hp       0       KBFL × Center Low Speed × 3500       17259111330       98323       4.74       12712       8.71       Low Speed Drag       Hvy/Med I         9       S2.61       10.0       500       AGL ×       0       Center Low Speed T       94017259111327       98323       4.74       126819       B.81       Landing       OPT       0         11       S2.11       10.0       0       AGL ×       0       KBFL × Center Low Speed Drag       4.71       126819       98323       4.74       126819       8.81       Landing       OPT       0         11       S2.11       10.0       0       AGL ×       0       GW-CG Envelope       Altitude Profile       ✓       SW       SWarmings (0 ignored)       SWarmings (0 ignor	6	P1-	-1.2	42.0	14000	Hp	-	0	KBFI	-	Center	Low Speed	▼ 350	17259   18830	98323	4.74	134412	7.63	Low Speed Drag		Hvy/Med	F
8       P1-14       42.0       14000 Hp       ●       0 (KBF)       Center Low Speed v       3500       17259       1130       98323       4.74       12711       8.71       Low Speed Drag       Hvy/Med I         9       52.6.1       4.5       14000 Hp       •       13479       KBF)       Center Low Speed v       94       17259       11307       98323       4.74       12719       8.73       Descent       OPT       0         10       52.7.1       10.0       500       ABE       Center Low Speed v       94       17259       11327       98323       4.74       12719       8.73       Descent       OPT       0         11       52.7.1       10.0       0       AGL       •       0       KBFI       Center Taxit       250       17259       19323       4.74       12659       8.85       Taxit       OPT       0          0       AGL       •       0       KBFI       Center Taxit       250       17259       19327       98323       4.74       12569       8.85       Taxit       0PT       0          W       Center Taxit       •       •       V       Warnings (0 ignored) <t< td=""><td>7</td><td>P1-</td><td>-1.3</td><td>42.0</td><td>14000</td><td>Hp</td><td>•</td><td>0</td><td>KBFI</td><td>-</td><td>Center</td><td>Low Speed</td><td><ul> <li>350</li> </ul></td><td>17259   15330</td><td>98323</td><td>4.74</td><td>130912</td><td>8.15</td><td>Low Speed Drag</td><td></td><td>Hvy/Med</td><td>F</td></t<>	7	P1-	-1.3	42.0	14000	Hp	•	0	KBFI	-	Center	Low Speed	<ul> <li>350</li> </ul>	17259   15330	98323	4.74	130912	8.15	Low Speed Drag		Hvy/Med	F
9       526.1       4.5       14000       Hp       +13479       KBFI       Center       Descent       94       17259       117379       98323       4.74       127319       8.73       Descent       OPT       0         10       527.1       10.0       500       AGL       -       500       KBFI       Center       Landing       500       17259       11237       98323       4.74       126819       8.81       Landing       OPT       0         11       52.1       10.0       0       AGL       Center       Tasi       250       17259       19323       4.74       126819       8.81       Landing       OPT       0         11       S2.1.1       10.0       0       AGL       Center       Tasi       250       17259       19323       4.74       12659       8.81       Landing       OPT       0       0       F	8	P1-	-1.4	42.0	14000	Hp	-	0	KBFI	-	Center	Low Speed	▼ 350	17259   11830	98323	4.74	127412	8.71	Low Speed Drag		Hvy/Med	F
10       527.1       10.0       500       AGL       ◆       500       KEFL       ◆       Certer       Landing       ◆       500       17259111237       98323       4.74       12819       8.81       Landing       OPT       C         11       10.0       0       AGL       ◆       0       KEFL       Certer       Tade       250       17259110967       98323       4.74       12659       8.85       Tadd       OPT       C         Trip in thin or Crew Conditions Fuel Load       GW-CG Envelope       Altitude Profile       ▼       Tite Cossna 680 Sovereign Dry Run: N37277 (560 Citation Sovereign, serial 31595)       SWanings (0 ignored)       ● <td>5</td> <td>S2-</td> <td>-6.1</td> <td>4.5</td> <td>14000</td> <td>Hp</td> <td>• -</td> <td>-13479</td> <td>KBFI</td> <td>•</td> <td>Center</td> <td>Descent</td> <td><b>-</b> 9</td> <td>4 17259   11737</td> <td>98323</td> <td>4.74</td> <td>127319</td> <td>8.73</td> <td>Descent</td> <td></td> <td>OPT</td> <td>C</td>	5	S2-	-6.1	4.5	14000	Hp	• -	-13479	KBFI	•	Center	Descent	<b>-</b> 9	4 17259   11737	98323	4.74	127319	8.73	Descent		OPT	C
11       S21.1       10.0       0       AGL       0       (KBF)       Center Text       250       17259110987       98323       4.74       126559       8.85       Taxed       OPT       0         Hight Lindo       Crew       Conditions       Fuel Load       GW-CG Envelope       Altitude Profile       • <td< td=""><td>10</td><td>S2-</td><td>-7.1</td><td>10.0</td><td>500</td><td>AGL</td><td>-</td><td>-500</td><td>KBFI</td><td>-</td><td>Center</td><td>Landing</td><td>▼ 50</td><td>17259   11237</td><td>98323</td><td>4.74</td><td>126819</td><td>8.81</td><td>Landing</td><td></td><td>OPT</td><td>C</td></td<>	10	S2-	-7.1	10.0	500	AGL	-	-500	KBFI	-	Center	Landing	▼ 50	17259   11237	98323	4.74	126819	8.81	Landing		OPT	C
Flight Info       Crew       Conditions       Fuel Load       GW-CG Envelope       Altitude Profile <ul> <li>ItTAC Cessma 680 Sovereign Dry Run: N37277 (680 Citation Sovereign, serial 31595)</li> <li>Ight Number:             <li>Istatic Company FWD-MED Low Speed Drag</li> <li>Right Stati:</li> <li>2016/04/28 12:13</li> <li>3.7 hours</li> <li>Fuel Burnet:</li> <li>Takeoff:</li> <li>Takeoff:</li> <li>Takeoff:</li> <li>Takeoff:</li> <li>Aconded</li> <li>Flight</li> <li>Takeoff:</li> <li>Aconded</li> <li>Flight.</li> <li>Takeoff:</li> <li>Takeoff:</li> <li>Aconded</li> <li>Takeoff:</li> <li>Tott</li> <li>T</li></li></ul>	11	S2-	-1.1	10.0	0	AGL	-	0	KBFI	-	Center	Taxi	- 25	17259   10987	98323	4.74	126569	8.85	Taxi		OPT	C
W/CG Ervelopes Takeoff: [Takeoff, 26K Thrust, TOL Expanded * Right: Right: Right, TOL Expanded * Right: Expanded: Right, TOL Expanded * Landing: [Landing, TOL Expanded *	Filig 1177	iht In VC Ce Numb	nfo ( Cessna (	Crew C 680 Sove	onditions	s Fuel y Run: N	.oad 3727	"" GW 77 (680	-CG Er ) <b>Citati</b>	nvelo on !	ope Sovere	Altitude Profi ign, serial 31	le 595)	-		0 Error 5 Wa 0 Mess	rs arnings ages	(0 ignored	0			4
Takeoff: Takeoff. 26K Thrust	Flig IIT/ Flig Flig Flig Flig Flig	Int In Numb Int Nar Int St I Bum Airport	nfo Cessna ( aber: 13 ame: Co Start: 2 End: 21 ned: 17 rt(s): KB	Crew C 680 Sove 3 ompany FV 016/04/28 016/04/28 7817 lb BFI	condition: reign Dry /D-MED La 08:30 12:13	s Fuel y Run: N ow Speed 3.7 hours	Load 3727 Drag	""   GW 77 (680	-CG Er	on :	ope	Altitude Profi	ile 595)			0 Error 5 Wa 0 Mess	rs arnings iages	(0 ignored	0)	-		+
Takeoff, Expanded: Takeoff, 26K Thrust, TOL Expanded	Flig AIT/ Flig Flig Fue GW	Int In Numb ht Nar ght St ight E I Bum Airport	nfo ( bessna ( ber: 13 ame: Co btart: 2 End: 2 End: 2 Ined: 17 rt(s): Ki Envelope	Crew C 680 Sove 3 ompany FV 1016/04/28 016/04/28 7817 lb BFI es	reign Dry reign Dry /D-MED L 08:30 12:13	s Fuel y Run: N ow Speed 3.7 hours	Load 3727 Drag	₩ GW 77 (680	-CG Er	on :	ope	Altitude Profi ign, serial 31	ile 595)			0 Erroi	rs arnings ages	(O ignored	0			4
Flight     Flight     v       Flight, Expanded:     Right, TOL Expanded     v       Landing:     Landing:     Landing, TOL Expanded     v       Landing, Expanded:     Landing, TOL Expanded     v	Flig light Flig Fue GW	ht In Numb ht Nan ght St ight E I Bum Airport /CG E	nfo ( cessna ( aber: 13 ame: Cc Start: 2 End: 2 End: 2 Ined: 17 rt(s): KB Envelope Takeo	Crew C 680 Sove 3 ompany FW 016/04/28 016/04/28 7817 lb BFI es off: Takeo	reign Dry /D-MED Li 08:30 12:13	s Fuel y Run: N ow Speed 3.7 hours	Drag	77 (680	-CG Er	on :	ope	Altitude Profi ign, serial 31	ile 595)	-		0 Erroi	rs arnings ages	(O ignored	)			4
Fight, Expanded:     Right, TOL Expanded     •       Landing:     Landing.     •       Landing, Expanded:     Landing. TOL Expanded     •	Flight Flight Flig Flig Flig Flig Flig Flig Flig Flig	ht In Numb ht Namb ht Nai ght St ight E I Burn Airport (CG E eoff, I	nfo Cessna ( aber: 13 ame: Co Start: 2 End: 21 ned: 17 rt(s): KB Envelope Taker Expande	Crew C 680 Sove 3 ompany FV 016/04/28 016/04/28 7817 lb BFI es off: Takec ed: Takec	Condition: <b>reign Dry</b> /D-MED Lo 08:30 12:13 ff, 26K Th ff, 26K Th	s Fuel y Run: N ow Speed 3.7 hours rust rust, TOL	Load 3727 Drag Expan	TT (680	-CG Er	on :	ope Y Sovere	Altitude Profi ign, serial 31	ile 595)	•		0 Erroi	arnings ages	(O ignored	0			4
Landing: Landing. CDL Expanded	Flig AIT/ Flight Flig Flig GW Tak	ht In NC Ce Numb ht Nau ght St ight E I Burn Airport /CG E eoff, I	nfo Cessna ( bber: 13 ame: Cc Start: 2 End: 2 End: 17 rt(s): KB Envelope Taker Expande Flig	Crew C 680 Sove 3 ompany FW 1016/04/28 016/04/28 8016/04/28 7817 lb BFI es off: Takec ed: Takec int: Flight	Condition: reign Dr. /D-MED Lo 08:30 12:13 ff, 26K Th ff, 26K Th	s Fuel y Run: N ow Speed 3.7 hours rust rust, TOL	Load 3727 Drag Expan	T7 (680	-CG Er	on :	ope Y Sovere	Altitude Profi ign. serial 31	ile 595)	- - - -		✓ 0 Erroi 5 Wa ✓ 0 Mess	arnings ages	(O ignored	)			+
Landing, Expanded: Landing, TOL Expanded	Flig light Flig Flig GW Tak	Int In AC Ce Numb ht Nai ght St ight E Burn Airport (CG E eoff, I ight, I	nfo Cessna ( aber: 13 ame: Co Start: 2 End: 2 End: 2 End: 17 rt(s): KB Envelope Taker Expande Flig Expande	Crew C 680 Sove 3 ompany FW 016/04/28 016/04/28 7817 lb BFI es off: Takec ed: Takec alpht: Flight Flight	Condition: Condit	s Fuel y Run: N ow Speed 3.7 hours must must, TOL anded	Load 3727 Drag	T7 (680	-CG Er	on !	ope Sovere	Altitude Profi	ile 595)	•		✓ 0 Erron M 5 Wa ✓ 0 Mess	rs arnings iages	(O ignored	)			+
	Flig light Flig Flig GW Tak	In the Inn AC Ce Numb ht Nau ght St ight E I Burn Airport CG E eoff, I ight, I	nfo Cessina ( aber: 13 ame: Co Start: 2 End: 2 End: 2 End: 17 rt(s): KB Envelope Taker Expande Flig Expande Landir	Crew C 680 Sove 3 ompany FW 016/04/28 016/04/28 016/04/28 7817 lb BFI es off: Takec ed: Takec int: Flight Flight Flight ng: Landir	(D-MED L) (D-MED L) (08:30 12:13 12:	s Fuel y Run: N ow Speed 3.7 hours must must, TOL anded	Load 3727 Drag	mded	-CG Er	on :	Sovere	Altitude Profi	ile 595)	•		✓ 0 Errou 5 Wa ✓ 0 Mess	rs arnings ages	(O ignored	0			•

## **FLIGHT TEST** SOFTWARE

#### TEST ORGANIZER AND MANAGEMENT (TOM)

- Requirements management
- FARs, EASA Specifications, customer requirements, etc
- Test condition management
- Risk assessment and mitigation (complies with FAA Order 4040.26B)
- Flight planning, including sequencing of test conditions and weight and balance
- Instrumentation management

Data Acquisition System (DAS)

Real-time Aircraft Display (RAD)

**DataCenter** Data Management and Analysis

## **FLIGHT TEST SOFTWARE**

## DATACENTER DATA MANAGEMENT & ANALYSIS

![](_page_68_Figure_2.jpeg)

ATEC-PROFORM-1901.1 (K)

## DESIGN

#### REQUIREMENTS ENGINEERING

Certification Planning

Simulation & Analysis

Wind Tunnel Testing

Structural Testing Fatigue Testing

Experienced

Team

Proof of Concept Testing

Lab & Rig Test

Test & Analysis Planning

Technical Requirements Schedule & Resources **Certification Requirements** ARP 4754 V&V Analysis Program Planning Regulatory Coordination

#### DEVELOPMENT

**DETAILED DESIGN** 

Critical Design Review Proof of Concept/Prototyping System Safety Assessment **Change Management DER** Coverage

#### MANUFACTURING

Manufacturing Special Test Equipment

**BUILD** 

MRO & MODIFICATION

Maintenance Modification

VALIDATION CERTIFICATION TESTING DELIVERABLES Analysis Ground Test Drawings Instrumentation **Test Reports** Software Tools AFMS ICA Regulatory Coordination **Repair Station** V&V Closure Evidence Flight Operations Test Logistics Ground Support Equipment Test Lease Aircraft

FLY

Flight Test

Telemetry

Metrology

Detailed Processes

Gated Reviews

Lessons Learned

# AEROTEC CULTURE

ATEC-PROFORM-1901.1 (K)

Provide value to the customer Remain mission focused Deliver on commitments Bring your best

#### COMPETE TO WIN

![](_page_71_Picture_2.jpeg)

/ledge breeds credibili Expertise expected Data, not drama Learning, always

**GO DEEP** 

Mutual trust & respect Feedback expected Debate, decide, commit Assume good intent Better through diversity

#### ONE **AEROTEC**

![](_page_71_Picture_7.jpeg)

AeroTEC CORE VALUES

ATEC-PROFORM-1901.1 (K)


# **PROJECT** LEADERSHIP

#### **Managed 100+ Certification Projects**

- Experience on a wide variety of development programs
- Processes tailored to ensure just the right level of oversight
- Program leaders with a strong technical background
- Clear and open customer communication
- In-depth risk/opportunity assessments

### PROJECT SCOPING SOW Co-development

We collaborate with customers to develop technical statements of work that are right-sized to meet program requirements.

Our team draws from a deep well of experience to design the lowest cost technically acceptable solutions.

# TECHNICAL SCHEDULES & BUDGETS



**Integrated Program Schedule in MS Project** Outlines all tasks, resources and costs ATEC-PROFORM-1901.1 (K) Detailed schedule and project costs developed to meet customer needs

### Program managers identify program

- Tasks
- Costs
- Resources
- Schedule

### Developed in coordination with:

- Customers
- Technical Subject Matter Experts (SME)

# **ENSURING** PERFORMANCE TO PLAN



#### Weekly Project Reporting Communication of project status & controls

Weekly project reporting adaptable to customer internal processes

#### **Project Controls**

- Budget Performance
- Schedule Performance
- CPI & SPI
- Program Risk Monitoring

#### **Responding to problems**

- Risk Management
- Aggressive corrective action plans

### WORKING WITH AEROTEC Values in Action

- Collaborative approach to program management through open communication
- Customer IP safeguards
- Commercial flexibility and creative contract structures
- Kickstarter POs to keep projects moving while larger work scopes are negotiated

# **PROTECTING YOUR IP**

Values in Action

- All programs segregated and allocated a unique program identifier
- Document management system is invitation only
- Annual training of ITAR & export control policies for all employees
- OPSEC training provided for required projects
- Nationality and training records accurately maintained by HR
- Cybersecurity maintained to CMMC standards
- There is <u>no</u> co-mingling of data

# How can we help?

ONE

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INFLUENCE THE NEWS

SERIOUS

TEC-PROFORM-1901.1 (K)

A COLORING

 FIT TO FLY

GO DEEP